

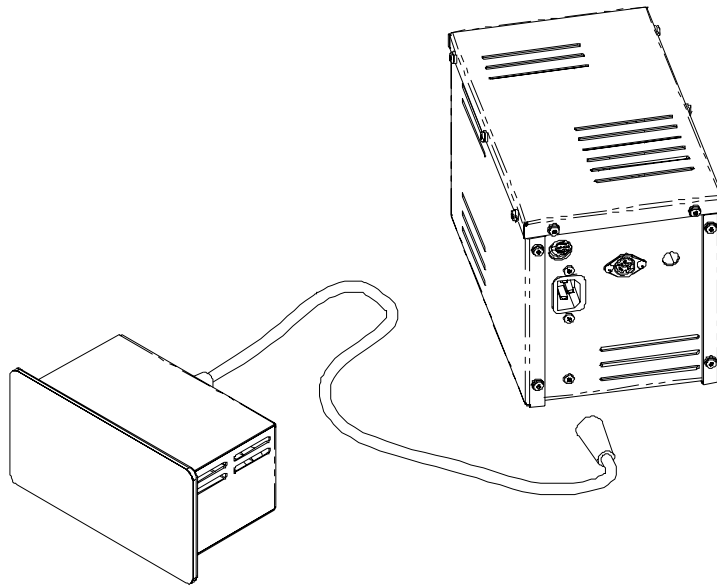


High Purity Instruments

MODEL 3-LPM-N1-SS

Remote Oxygen Sensor Module and Positive Pressure Sampling System – for Model 3100 PERCENT to PPM RANGE Oxygen Analyzer

OPERATION MANUAL



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For Your Safety:

PLEASE READ THIS MANUAL IN ITS ENTIRETY BEFORE ATTEMPTING INSTALLATION OR OPERATION! Attempting to operate the Model 3-LPM-N1-SS without fully understanding its features and functions may result in unsafe conditions

- Always use protective eye wear and observe proper safety procedures when working with pressurized gases.
- Always assure the pressure of gas entering the remote sensor unit is compatible with the operating instruction. Do not exceed 20 PSIG.
- Always calibrate the Model 3-LPM-N1-SS at an equivalent pressure and flow rate to the measured gas.
- Always allow the Model 3-LPM-N1-SS remote sensor to cool down before attempting to access the sensor.
- Never expose the remote sensor module chassis to water, high humidity or moisture. The remote sensor module chassis is not watertight.
- Never expose the model 3-LPM-N1-SS to flame or high temperatures.
- Never expose the model 3-LPM-N1-SS remote sensor directly to unregulated gas lines, cylinder gas. High gas pressures may cause a failure in the sampling system.
- Ensure the model 3-LPM-N1-SS is mounted in an area of free airflow to prevent the chassis from exceeding the operating temperature specifications. Do not mount the sensor against hot surfaces. Do not block the ventilation louvers on the remote sensor chassis.
- Make certain to set the model 3100 analyzer and model 3-LPM-N1-SS remote sensor module to the proper operating voltage: 110 or 220 VAC. This **must** be set before operation of the remote sensor module. Failure to properly set the operating power may result in damaging the sensor assembly. Refer to the model 3100 oxygen analyzer equipment manual.

WELCOME

Thank you for purchasing the Model 3-LPM-N1-SS Remote Sensor Module for the Model 3100 Oxygen Analyzer.

The Model 3-LPM-N1-SS Remote Sensor Module is the oxygen sensing apparatus for the model 3100 **compact series** Oxygen Analyzer by Neutronics Inc. It is designed for easy installation, operation and maintenance, all of which will be described in this manual. We recommend that all personnel who use Remote Sensor Module read this manual to become more familiar with its proper operation.

For further detail regarding the maintenance and in-field service of the Model 3-LPM-N1-SS Remote Sensor Module, please contact the Neutronics Inc. Customer Service Department. If you have questions or comments, we would like to hear from you.

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Equipment Serial Number: _____

(For faster service, please have this number ready if for any reason you need to contact us about your instrument)

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1

CHAPTER 1 – INTRODUCTION AND OVERVIEW

1.1 General

The Model 3-LPM-N1-SS is a remote sensor housing and process oxygen sampler for the Neutronics model 3100 trace-to-enriched level oxygen analyzer. The Remote Sensor Module (RSM) is part of a high quality and efficiently designed solution for gaseous oxygen measurement and control applications.

The Model 3-LPM-N1-SS serves as both the receptacle for the oxygen sensor, and the delivery system for process gas samples under positive pressure. Gas is directed in a continuous flow from the RSM sample inlet port through its sampling system to the oxygen sensor, then to the RSM sample exhaust port. The sensor determines the oxygen concentration of the gas, and reports its measurements to the Model 3100 oxygen analyzer in real-time.

The Neutronics Inc. **Rapid-Response Zirconium Oxide** sensor housed in the RSM is designed for measuring parts-per-million (PPM) to percent range oxygen. It is a solid-state device based on a Zirconium Oxide solid ceramic electrolyte sensor, and is responsive to changes in the partial pressure of oxygen of a sampled gas in the range from 0.1 PPM to 100% concentration of O₂.

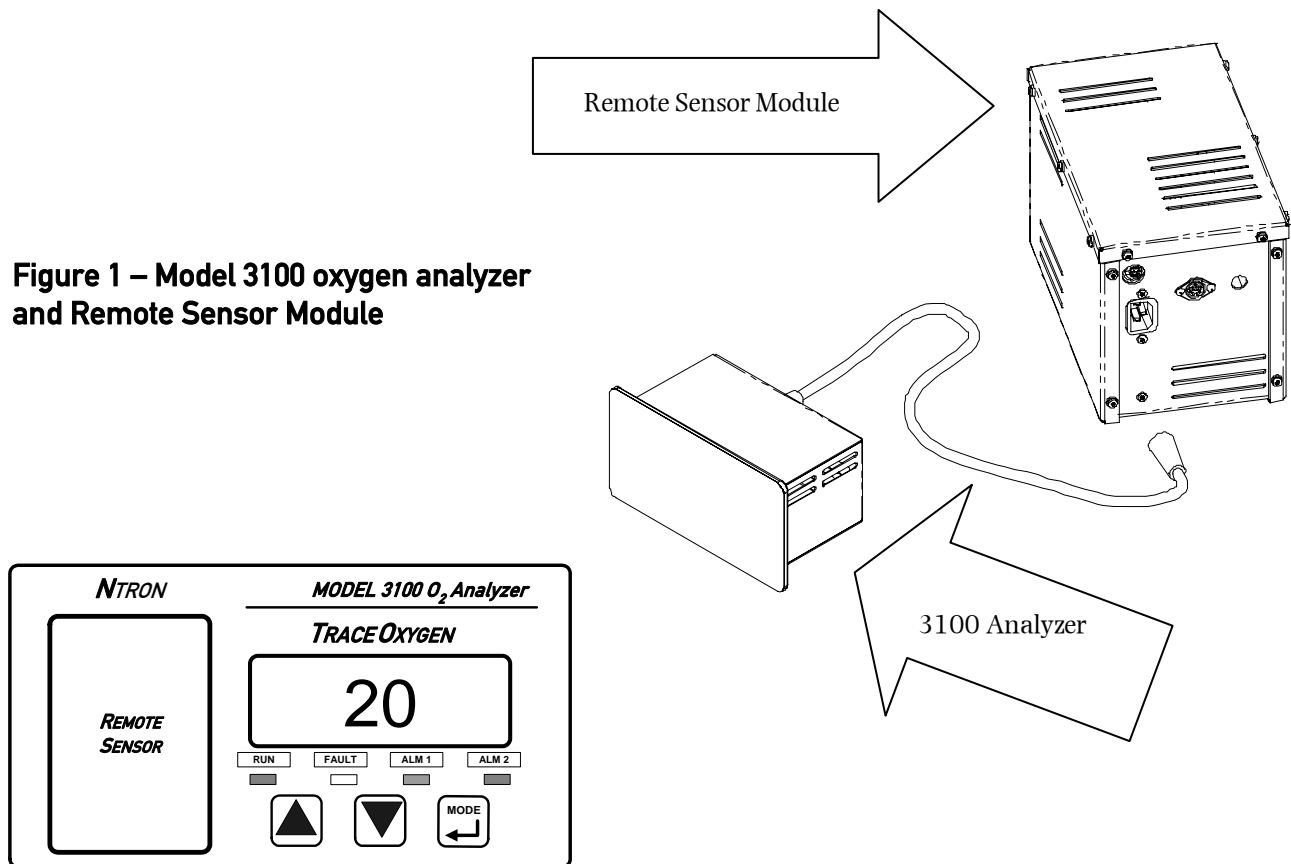


Figure 1 – Model 3100 oxygen analyzer and Remote Sensor Module

1.2 Features

The Model 3-LPM-N1-SS RSM is designed to be surface mounted in an equipment or process control panel. Because of the small size of the RSM, it can be integrated into a variety of equipment or control panels, and it can be mounted close to the sampling point to assure the optimal response time for process control applications.

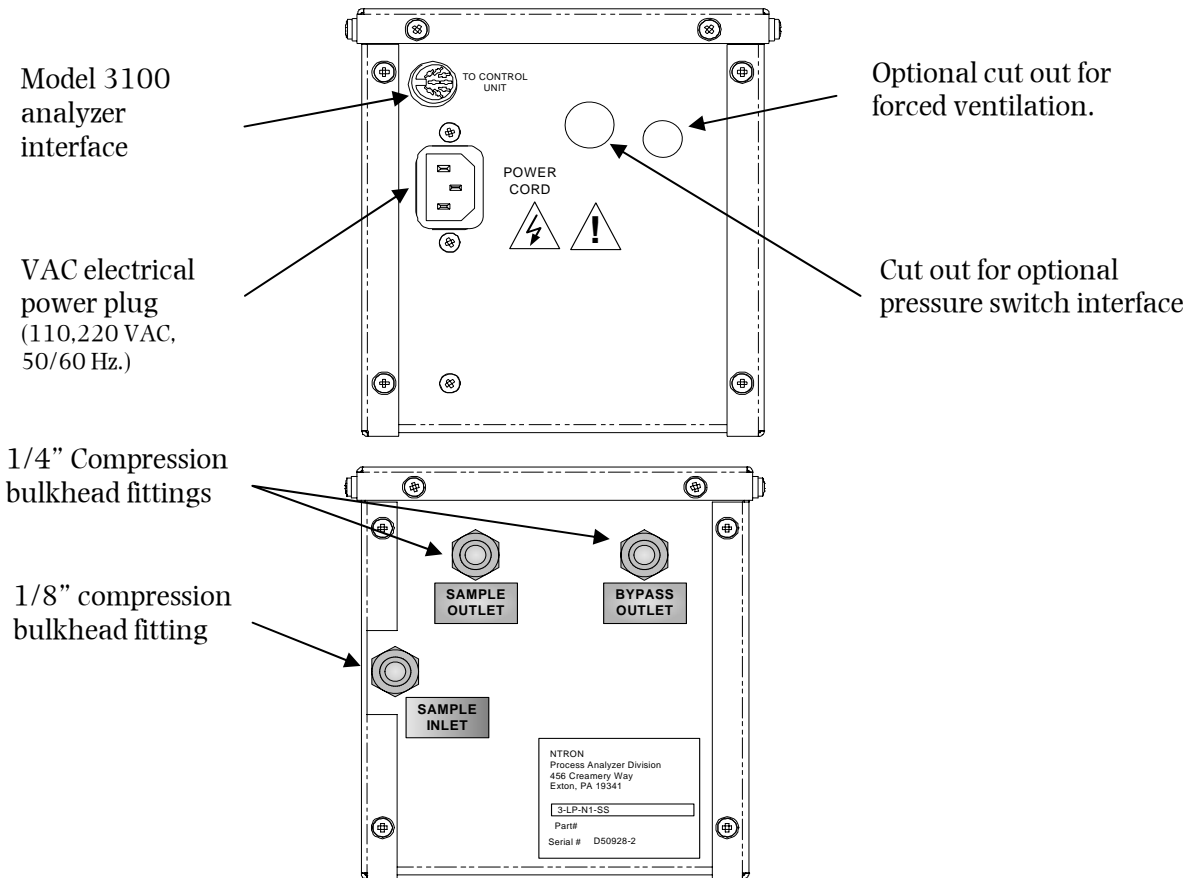


Figure 2 – RSM external view

Other Features Include:

- Ultra-fast response time
- Not position or motion sensitive
- Wide range of measurement capability: 0.1 PPM to 100% oxygen
- Not affected by Oxygen Shock: can be exposed to air and measure PPM oxygen in seconds
- Small compact packaging
- Top or bottom mounting
- 316 SS wetted materials of construction

1.3 System Components

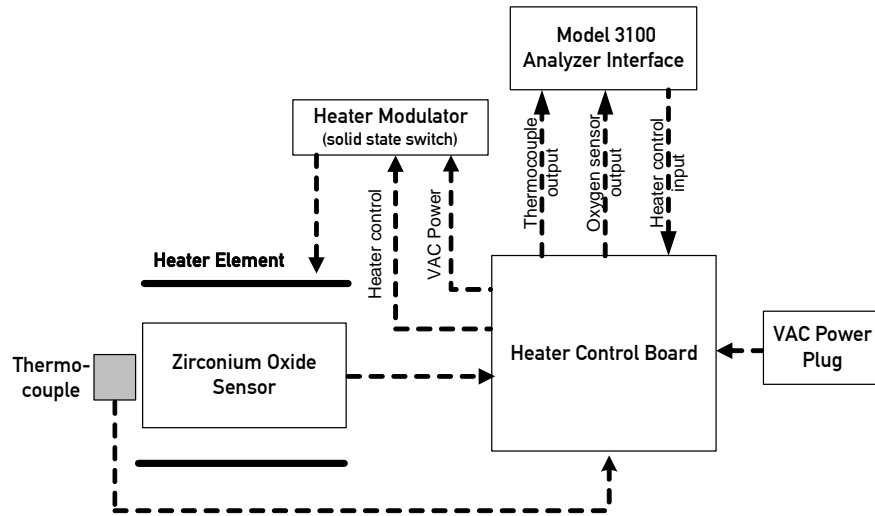


Figure 4 – RSM electrical configuration

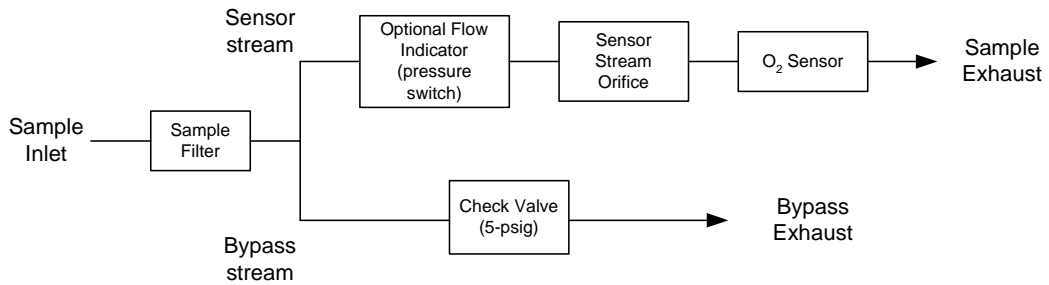


Figure 5 – RSM pneumatic configuration

Model 3-LPM-N1-SS – Introduction and Overview

1.3.1 Oxygen Sensor

The Neutronics Inc. rapid-response zirconium oxide sensor is a solid-state ceramic device. When heated by its unique furnace, it produces a predictable electrical output in response to changes in the partial pressure of oxygen of a sampled gas in the range from 0.1 PPM to 100% concentration of oxygen. The most notable advantage of the ceramic sensor technology is its ability to rapidly measure oxygen through large step changes in concentration. For example, the zirconium oxide sensor can accurately measure PPM concentrations of oxygen within seconds after exposure to air.

The sensor is constructed of a specially formulated porous zirconium oxide electrolyte tube. The tube surface is coated on the inside and outside, each with a layer of porous platinum. Each coated surface serves as an electrode – one as a cathode, the other as an anode. A unique heater assembly and thermocouple probe provide a controlled temperature environment for sensor operation.

At operating temperature, openings within the ceramic tube lattice allow oxygen ions to pass. If the partial pressure of oxygen is equal on both sides of the ceramic lattice, then there is no net flow of ions between the electrodes (i.e.: the sample gas and reference gas are both air). However, when the partial pressure of oxygen of the sample gas is different from the reference gas, there is predictable ionic transfer.

At operational temperature, oxygen is electrochemically reduced at the cathode. Oxygen ions migrate through the ceramic electrolyte and are electrochemically oxidized at the anode. Thus, an equal amount of oxygen is produced at the anode at the same time oxygen is reduced at the cathode. The voltage produced is proportional to the net difference in the partial pressures of oxygen in the reference gas (air at 20.9% oxygen) versus the sampled gas.

1.3.2 Sensor Heater

The sensor heater maintains the normal operating temperature of the oxygen sensor for proper operation. The sensor heater is housed within an aluminum chassis, filled with insulating material to prevent heat loss. The heater assembly includes a thermocouple (section 1.5.4.2). The Model 3100 analyzer uses the thermocouple output to generate the heater control input to the RSM (section 1.5.4.3) for regulating the sensor heater's operating temperature. The sensor heater requires a modulated 110/220 VAC, 50/60 Hz power source. A thermal cutout switch is included, to prevent over-temperatures from damaging the assembly.

1.3.3 Heater Modulator

The heater modulator is a high-speed solid-state switch mounted on the heater control board (section 1.3.4) that provides precision control of the sensor heater temperature by modulating its VAC electrical power input continuously. Its duty-cycle is determined by the frequency of the heater control input from the model 3100 analyzer.

1.3.4 Heater Control Board

The heater control board serves as the main interface between the RSM, and the model 3100 analyzer (figure 3). It houses the model 3100 analyzer interface port (section 1.5.4) and the VAC electrical power plug for the RSM (section 1.5.5). The oxygen sensor output, the heater thermocouple output and the heater control input are all interfaced with the model 3100 analyzer through the heater control board. In addition, it houses the heater modulator.

1.3.5 Chassis

The chassis is manufactured of anodized black aluminum sheet metal. The chassis serves as the main frame to hold the sensor in place inside the Sensor Heater, and to provide mounting for sample gas plumbing, and electrical interface hardware. It also protects the sensor from dust and external heat sources. There are louvers on each side, and on top of the chassis for airflow, to prevent build-up of excess heat in the RSM from the sensor heater.

1.4 Oxygen Sampling Components

The model 3-LPM-N1-SS RSM uses flow and pressure reduction to control and stabilize process gas flow from a pressurized source for oxygen measurement (figure 5). From a single inlet source, the sample stream separates into two parallel streams – a "sensor" stream, and a "bypass" stream. The sensor stream is controlled to a reduced flow, is directed to the sensor, then exhausted. The balance of flow through the RSM is shunted to the bypass stream, and exhausted. The two exhaust destinations are discrete.

The purpose of the two-stream configuration is to provide a higher total gas flow for faster pneumatic response on process control applications, and to provide the oxygen sensor with a stable sample flow for accurate measurement, where process pressures may vary.

1.4.1 Sample Filter

An in-line, 40-micron sintered Stainless Steel filter is included in the RSM at the sample inlet, to filter out particulates entrained in the sample (figures 3 & 5). If the filter becomes clogged during normal use, contact the Neutronics Inc. Customer Service Department for replacement instructions.

1.4.2 Sensor Stream Orifice

An orifice-plate is included in the sensor stream of the RSM sampling system to reduce and stabilize sample flow through the sensor stream (figures 3 & 5). The orifice maintains a reduced constant flow of sample gas from the measured process to the oxygen sensor. If the orifice becomes clogged during normal use, contact the Neutronics Inc. Ntron Service Department for a suitable replacement part (Appendix A – Spare Parts Listing). DO NOT return the RSM to normal service with the sensor stream orifice-plate removed.

1.4.3 Bypass Stream Check-Valve

A Check-Valve designed to open at 5-PSIG of pressure is included in the RSM sampling system (figures 3 & 5). If the sampled source pressure exceeds 5-PSIG, the surplus sample gas will be shunted around the sensor stream. This will help to maintain a stable sample flow to the oxygen sensor and to protect it from over-pressure conditions.

1.5 Inputs and Outputs

1.5.1 Sample Inlet Port

The Sample Inlet Port is a 1/8" tube compression bulkhead fitting in the RSM chassis for pneumatic interfacing with the measured process. It is the single sample gas inlet to the RSM.

1.5.2 Sample Outlet Port

The Sample Outlet Port is a 1/4" tube compression bulkhead fitting in the RSM chassis. It is the low volume exhaust line, supplied by the flow-controlled sensor stream in the RSM. It should be connected to a suitable vent location.

1.5.3 Sample Bypass Port

The Sample Outlet Port is a 1/4" tube compression bulkhead fitting in the RSM chassis. It is the high volume exhaust line, supplied by the bypass stream in the RSM. It should be connected to a suitable vent location.

1.5.4 Model 3100 Analyzer Interface

The Model 3100 Analyzer Interface is a single 8-pin DIN connection that connects the RSM electrically to the Model 3100 analyzer. It includes the oxygen sensor output, the sensor heater thermocouple output, and the sensor heater control Input. An interface cable is included with the model 3100/RSM system.

1.5.4.1 The Oxygen Sensor Output

The Oxygen Sensor Output is used by the model 3100 analyzer to indicate the oxygen concentration in the measured process. It is proportional to the sampled Oxygen present in the process gas stream or vessel headspace.

1.5.4.2 Sensor Heater Thermocouple Output

The thermocouple included on the heater assembly feeds back a voltage potential to the model 3100 analyzer proportional to the sensor heater temperature through the Sensor Heater Thermocouple Output. The Model 3100 uses that electrical output to control the sensor heater temperature.

1.5.4.3 Sensor Heater Control Input

The Model 3100 generates a variable frequency control signal to the RSM Sensor Heater Control Input for the heater modulator, based on the RSM Sensor Thermocouple Output. The heater control input from the model 3100 analyzer determines the duty-cycle of the heater modulator to keep the sensor heater at the normal operating temperature, by changing its average VAC input power. This method provides continuous control of the sensor heater temperature, within the limited control range necessary to operate the solid-state oxygen sensor.

1.5.5 VAC Electrical Power Plug

The Model 3-LPM-N1-SS requires VAC electrical power. The VAC Electrical Power Plug is a standard 3-prong grounded male connector (IEC connector).

1.5.6 Forced Ventilation Port (Optional)

The RSM is equipped with a clean dry air port cut-out, to accommodate a user-supplied 1/4" tube compression bulkhead fitting. This option is provided for those applications where the RSM will be mounted in a clean room, or hot ambient air location (above 35° C, with limited natural airflow).

1.5.7 Flow Indicator Interface (Optional)

An optional pressure switch is available for critical applications, where it is necessary to monitor the flow status of sample gas through the RSM sampling system. The flow indicator interface is a 3-pin 180° DIN connector. An interface cable is included with the model 3100/RSM system for connecting to user auxiliary equipment.

2 CHAPTER 2 – SYSTEM INSTALLATION AND START-UP

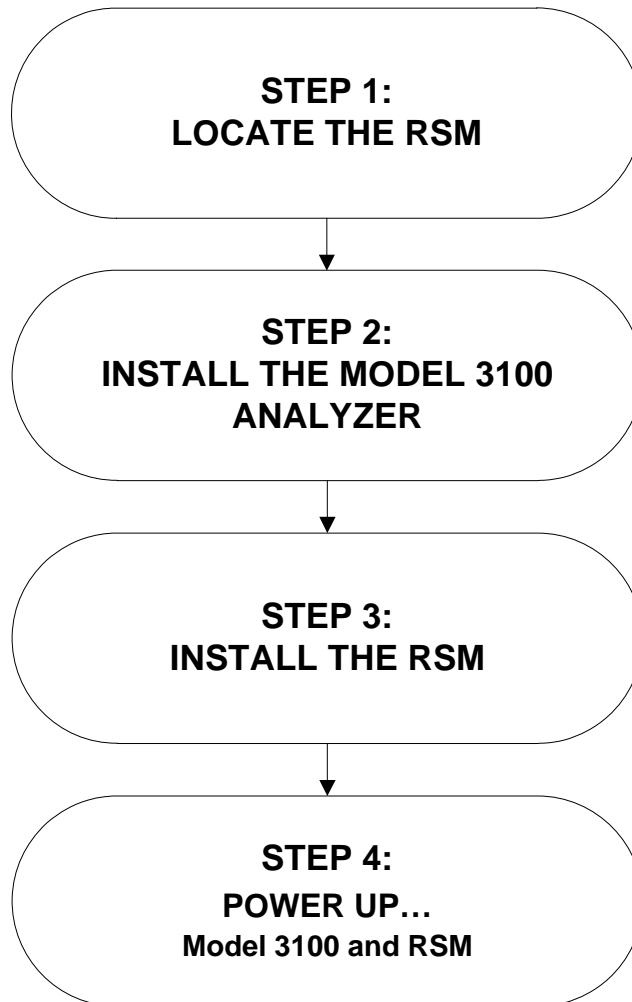


Figure 6 – Installation outline

System Installation and Start-up

2.1 Step 1 – Locate the RSM

The Model 3-LPM-N1-SS RSM designed to be surface mounted in an equipment or process control panel. Select a suitable location for the Remote Sensor Module where:

- The distance to the gas sample pickup point is as short in length as possible
- The plumbing to the sensor is located where it is easy to install and maintain
- There is clearance to allow easy access to the interface cable connection
- There is clearance to allow easy access to the sample input and output connections
- There is easy and ample space for installation of the VAC power cable connection on the rear of the analyzer chassis
- There is free airflow to prevent the chassis from exceeding the operating temperature specifications
- There are no adjacent hot surfaces
- No adjacent surface will block the ventilation louvers

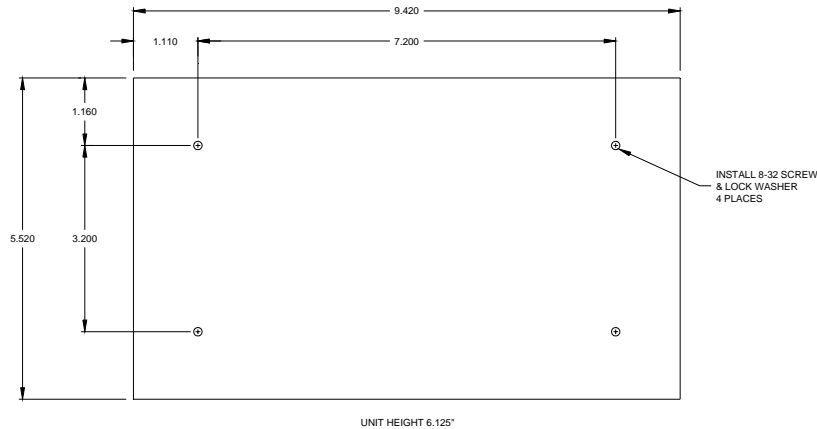


Figure 7 – RSM mounting

Installation of the RSM chassis requires four (4) clearance holes for the #8-32 threaded screws. Dimensions in figure 6 are in inches.

2.2 Step 2 – Install the Model 3100 Analyzer

For detailed instructions on model 3100 oxygen Analyzer installation, please refer to the equipment manual.

2.3 Step 3 – Install the Model 3-LPM-N1-SS



DANGER: Electrical connections on the rear of the Model 3100 oxygen analyzer or at the RSM may have hazardous voltages present once power has been applied to the unit. High voltages may remain for a short time even after power has been disconnected from the two units. Take care in observing standard electrical practices when making electrical connections to the Model 3100 oxygen analyzer and RSM.

DANGER: The model 3-LPM-N1-SS RSM is not rated intrinsically safe or explosion proof. Be certain that no flammable and toxic gases are present in the area where the RSM will be installed.

CAUTION: The model 3-LPM-N1-SS chassis is not rated waterproof. Do not mount the RSM in an area where it may contact water or other liquid elements.

WARNING: Be certain that all power is OFF to the analyzer and associated wiring (cables) before attempting installation. **DO NOT WORK WITH LIVE WIRES!** Do not leave any exposed wire at the terminal blocks. Before applying power, ensure terminal blocks are fully inserted into the mating connector at the analyzer.

CAUTION: Be certain to regulate the supplied gas pressure to the 3-LPM-N1-SS sample inlet port. Never connect an unregulated gas supply to the RSM. Pressure requirements: 5 to 20 PSIG constant.

CAUTION: Do not allow the 3-LPM-N1-SS to sample Hydrogen, Carbon Monoxide, or any Hydrocarbon gases while in service. Do not mount the 3-LPM-N1-SS in an area where Hydrogen, Carbon Monoxide, Hydrogen Disulphide, Hydrocarbon, or Halogenated gases may be present around the unit while in service. If the oxygen sensor is exposed to any of these gases, system accuracy will be affected.

The model 3-LPM-N1-SS must be mounted in an area where there is free air flow, providing a constant source of ambient air around the unit, containing 20.9% oxygen. Higher or lower levels of oxygen concentration in the atmosphere around the RSM will affect system accuracy.

Do not subject the model 3-LP-N1-SS to mechanical impact, continuous mechanical vibration, or electrical shock.

System Installation and Start-up

2.3.1 Sample Inlet Port

Pneumatic connection to the measured process for sample extraction is made at the 1/8" compression bulkhead fitting on the RSM chassis, labelled "Sample Inlet". For connecting the RSM to the measured process, use 316-stainless steel tubing, and 1/8" compression-type high purity fittings. Ensure that no grease, particulate, or solvent is present in the tubing during installation. Match the sample inlet tubing connection against the ID label on the RSM chassis. Fix all sample tubing and connectors.

A fixed calibration port may be implemented in the process sampling line by installing a 1/8" stainless steel 3-way high purity manual ball valve into the sampling line as in figure-8. Use 316-stainless steel tubing, and 1/8" compression-type high purity fittings. Ensure that no grease, particulate, or solvent is present in the tubing during installation. Fix all sample tubing and connectors.

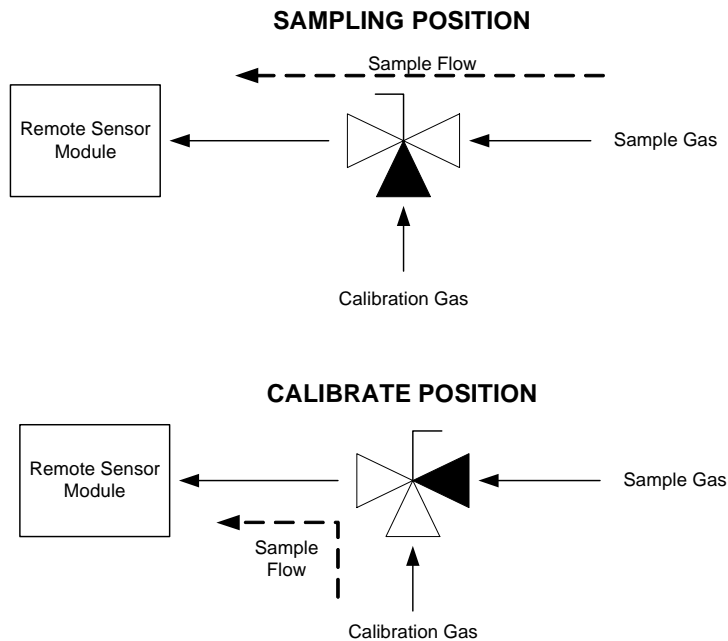


Figure 8 – Calibration gas fixture configuration

2.3.2 Sample Outlet Port

Pneumatic connection to a suitable sample stream vent location is made at the 1/4" compression bulkhead fitting on the RSM chassis, labelled "Sample Outlet". For connecting the sample outlet to vent, use 316-stainless steel tubing, and 1/4" compression-type high purity fittings. Select a vent location that is known to be at atmospheric pressure at all times. Use a minimum 2-meters of tubing to prevent back-flow of vent gas to the sensor. Ensure that no grease, particulate, or solvent is present in the tubing during installation. Match the sample outlet tubing connection against the ID label on the RSM chassis. Fix all sample tubing and connectors.

2.3.3 Sample Bypass Port

Pneumatic connection to a suitable bypass stream vent location is made at the 1/4" compression bulkhead fitting on the rear of the RSM chassis, labelled "Sample Bypass". To connect the sample bypass to vent, use 316-stainless steel tubing, and 1/4" compression-type high purity fittings. Select a vent location that is known to be at atmospheric pressure at all times. Use a minimum 2-meters of tubing to prevent back-flow of vent gas to the sensor. Ensure that no grease, particulate, or solvent is present in the tubing during installation. Match the sample outlet tubing connection against the ID label on the RSM chassis. Fix all sample tubing and connectors.

2.3.4 Model 3100 Analyzer Interface

Electrical connection to the model 3100 oxygen analyzer is made at the female 8-pin DIN connector on the rear of the RSM chassis, labelled "To Control Unit". To connect the two units, use the interface cable supplied with the 3100-analyzer/RSM system. Match the cable connector against the ID label on the RSM chassis. Fix all wiring and connectors.

2.3.5 VAC Electrical Power Plug

Electrical connections for VAC power are made at VAC Power Plug on the rear of the RSM chassis, labelled "Power Cord". To connect mains power to the RSM, use 16-AWG, 3-conductor, stranded-wire, insulated cable, terminated on one end with a female IEC connector. Supply single-phase 110/220 VAC, 50/60Hz, 30-Watts to the unit. Ground the connection at the source. Match the plug-in receptacle against the ID label on the RSM chassis. Fix all wiring and connectors.

2.3.6 Forced Ventilation Port

A ventilation port cut-out has been included on the RSM For special installations, where dust particle control is required, or where cabinet space limitations and/or ambient temperatures surrounding the RSM could inhibit proper operation of the sensor, or damage system components.

2.3.6.1 Clean-room Installation

For clean-room applications, the forced ventilation port on the rear of the RSM chassis can be connected to a vacuum source to create a flow of surrounding ambient air through the chassis louvers into the RSM module. This flow configuration will create a negative pressure potential at the RSM chassis exterior to prevent any particles from escaping the unit into the surrounding clean-room environment.

Use a vacuum source of 0.5" to 5" water column gage to create 0.1 to 1.0 LPM airflow through the RSM. Connect the vacuum exhaust to a suitable vent location that will not create backpressure. Install a 1/4" compression bulkhead fitting on the rear of the RSM chassis, in the cutout labelled "Ventilation (optional)".

Connect the installed bulkhead fitting to the vacuum source using 316-stainless steel tubing, and 1/4" compression-type fittings. Ensure that no grease, particulate, or solvent is present in the tubing during installation. Match the forced ventilation output tubing connection against the ID label on the RSM chassis. Fix all tubing and connectors.

2.3.6.2 Elevated Ambient Temperature Installation

For elevated ambient temperature installations, the forced ventilation output bulkhead fitting can be connected to a positive pressure clean dry air source to create a flow of air through the chassis louvers. This flow configuration will cause excess heat from the RSM to be carried away to assure proper sensor operation, and prevent damage to the RSM components for installations where there are elevated temperatures, and/or limited natural ventilation.

System Installation and Start-up

Use an **Instrument** grade (dew-point < 15° F, particulate size < 3 micron, hydrocarbon content < 1 PPM). positive pressure air source, regulated to create a 1-LPM flow of air through the RSM module. Install a 1/4" compression bulkhead fitting on the rear of the RSM chassis, in the cutout labelled "Ventilation (optional)". No outlet vent connection from the RSM is required. Forced air will vent to ambient air through the RSM chassis louvers.

Connect the installed bulkhead fitting to the clean dry air source using 316-stainless steel tubing, and 1/4" compression-type fittings. Ensure that no grease, particulate, or solvent is present in the tubing during installation. Match the forced ventilation port tubing connection against the ID label on the RSM chassis. Fix all tubing and connectors.

2.3.7 Pressure Switch Interface Port (Flow Indicator)

The optional flow indicator is a voltage-free SPDT Pressure Switch that changes state when flow drops below 3-PSIG in the bypass stream of the RSM sampling system. The switch may be used like a control system field input, or it may be used as a direct mechanical interlock (see appendix B for voltage and current specifications). The user may choose fail-safe or non fail-safe operation by connecting to the normally closed, or normally open terminations respectively. The "normal" switch position is that state of the switch when gas flow through the RSM sampling system is above 3-PSIG.

Electrical connection from the flow indicator interface to the user control system is made at the female 3-pin DIN connector on the rear of the RSM chassis, labelled "Flow Switch (optional)". To connect the flow indicator interface to user equipment, use the 15-inch interface cable supplied with the 3100-analyzer/RSM system. With the supplied cable, match the 3-pin male DIN connector against the ID label on the RSM chassis. Use the 22-18awg tab crimp terminations on the cable's opposite end to connect to the user auxiliary equipment. Match the color-coded wires: RED – Normally Open • RED/WHITE – Normally Closed • WHITE – Common. Fix all wiring and connectors.

2.4 Step 4 – Power up the model 3100 and RSM

Once all connections are made to/from the RSM, and the model 3100 oxygen analyzer, the RSM will not require direct operational interface. All user interfacing for system configuration, operation and maintenance is performed via the model 3100 analyzer. For detailed instructions on model 3100 oxygen analyzer installation, operation and maintenance, please refer to the equipment manual.

The model 3-LPM-N1-SS RSM and model 3100 oxygen analyzer should now be ready for commissioning. Neutronics Inc. offers commissioning, and Factory Acceptance Testing services by our qualified technicians. You may contact the Neutronics factory toll-free at (800) 278-2287 in the continental United States; elsewhere, call (610) 524-8800). Ask an Ntron Division Service Technician to schedule a service call.

3

CHAPTER 3 – SYSTEM OPERATION

3.1 Modes of Operation Overview

The model 3-LPM-N1-SS-Remote Sensor Module is a modular component of the model 3100 oxygen analyzer system that has no direct user operational interface. Once installed, the RSM interfaces with the model 3100 analyzer continuously to perform its functions of gaseous oxygen sampling and measurement. The RSM “modes” indicate the sources of sample gas that the unit collects and measures.

There are two modes of RSM operation referred to in this document – Online Sampling, and Calibration Sampling. Online sampling is for monitoring the oxygen concentration in a process gas stream, or vessel headspace under normal system conditions. Calibration sampling is for sensor calibration and system maintenance.

3.2 Online Sampling Mode

Online Sampling is applicable during all model 3100 analyzer System modes – Self-Test & Warm-up, Run, Alarm-1 Active, Alarm-2 Active, and Fault Active (model 3100 equipment manual). During normal system operation, the model 3-LPM-N1-SS RSM should remain connected to the measured process and to a suitable gas vent location (section 2.3 in this manual). Connections should not be removed or opened except in the case of system calibration or maintenance, to prevent premature wear of tube-ends and fittings. Worn sampling system components could cause gas leakage, leading to skewed oxygen readings, and/or hazardous environmental conditions.

The measured process may be shut down or taken off-line for any period required without the necessity of purging the sampling lines with inert gas, or isolating the sampling system. The model 3-LPM-N1-SS oxygen sensor will not be harmed temporarily or permanently by exposure to any oxygen level, and will respond to changes in concentration from ambient or enriched to trace levels within specifications (appendix D).

The sampling system should be isolated with blocking valves during any cleaning of the measured process if elevated temperatures, steam, and/or solvent is used during the cleaning process. If solvent is used, the sampling lines should be completely clear of any residue, or solvent vapors before returning the system to on-line service

3.3 Calibration Sampling Mode

The RSM requires removal from on-line service to perform sensor calibration. Refer to the model 3100 equipment manual section 3.2.1 for system calibration procedures. The user may introduce calibration gas to the RSM by disconnecting the sample inlet from the measured process and connecting a bottled calibration gas directly, or by routing calibration gas to the sample inlet through a fixed gas manifold (section 2.3.1). The latter method will help to prevent premature wear of tube-ends and fittings, and increase long-term sampling system integrity.

System Operation

3.3.1 Remove the RSM from Online Service

The RSM requires removal from on-line service to perform calibration. Calibration or other maintenance of the RSM should be performed when the measured process is not operating.

Warning Before opening any part of the sampling system to air, make sure that the sampling lines are not pressurized, and are clear of any gas that may create a personnel or environmental hazard.

Disconnect the measured process from the RSM by completely removing the installed 1/8" compression-type high purity fitting from the 1/8" compression bulkhead fitting on the rear of the RSM chassis, labelled "Sample Inlet".

Most applications do not require opening or removing the exhaust connections. If however it is necessary to exhaust to an alternate path during calibration, completely remove the installed 1/4" compression-type high purity fittings from the 1/8" compression bulkhead fittings on the rear of the RSM chassis, labelled "Sample Outlet", and "Sample Bypass".

When connecting RSM to alternate exhaust locations, use 316-stainless steel tubing, and 1/4" compression-type high purity fittings. Select a vent location that is known to be at atmospheric pressure at all times. Use a minimum 2-meters of tubing to prevent back-flow of vent gas to the sensor. Ensure that no grease, particulate, or solvent is present in the tubing during installation. Match the sample outlet tubing connection against the ID labels on the RSM chassis – "Sample Outlet", and "Sample Bypass".

3.3.2 Apply Calibration Gas to the RSM

Use **Certified Standard** grade bottled gas for calibration (model 3100 equipment manual section 3.2.1). When calibrating to ambient oxygen concentration, **Instrument** grade compressed air may be used (Dew-point < 35°, particulates < 3-micron, condensable hydrocarbons < 1-part-per-million).

Connection to a calibration gas source is made at the 1/8" compression bulkhead fitting on the rear of the RSM chassis, labelled "Sample Inlet". Use 316-stainless steel tubing, and 1/8" compression-type high purity fittings. Ensure that no grease, particulate, or solvent is present in the tubing during installation. Match the sample inlet tubing connection against the ID label on the RSM chassis.

When connections are secure, apply gas to the system. Regulate the calibration gas pressure to match the pressure of the in-service sample gas, within the RSM pressure specification of 5-20-PSIG (Appendix B).

Warning: Never apply an unregulated gas supply to the RSM. High or uncontrolled pressures may damage the oxygen sensor, and/or sampling system components.

3.3.3 Return the RSM to Online Service

When calibration procedures are complete, the RSM is ready to return to service. Disconnect calibration gas from the RSM by completely removing the installed 1/8" compression-type high purity fitting from the 1/8" compression bulkhead fitting on the rear of the RSM chassis, labelled "Sample Inlet". Reconnect the sample inlet port to the process for in-service oxygen measurement (section 2.3.1).

4 CHAPTER 4 – MAINTENANCE AND TROUBLESHOOTING

4.1 Routine Periodic Maintenance

Maintenance for the Model 3-LPM-N1-SS Oxygen analyzer is very simple. Apart from the normal maintenance for any instrument, such as cleaning the chassis, and vacuuming internal components, the Model 3-LPM-N1-SS does not require any major periodic servicing. Calibration of the sensor on a known gas source should be performed on a regular basis (Refer to the model 3100 equipment manual). The chart below should serve as a general guide for maintenance personnel.

TASK	RECOMMENDED FREQUENCY		
	AT COMMISSIONING	EVERY YEAR	AS REQUIRED
Calibrate sensor	√		√
Clean the chassis, vacuum internal components, make sure the ventilation ports are clear.		√	√
Install new oxygen sensor & heater (Factory only).			5 – 7 YEARS

Figure 9 –Maintenance schedule

4.1.1 Calibrate Sensor

Refer to the calibration procedures in the model 3100 equipment manual (section 3.2.1), and in this manual (section 3.3).

4.1.2 Clean the RSM Chassis

4.1.2.1 Tools

2-ea. 3/4" open-end wrenches • 5/64" button head screwdriver • vacuum cleaner • small soft brush vacuum cleaner attachment • thin nozzle vacuum cleaner attachments • small clean acid brush.

Maintenance and Troubleshooting

4.1.2.2 Procedure

Remove the RSM from on-line service (section 3.3.1). Unplug the RSM power cord. Disconnect the model 3100 analyzer interface connection.

Observe all lock-out/tag-out procedures. Hazardous voltages are present inside the chassis of the RSM. Do not remove any of the RSM chassis plates before removing mains power and the model 3100 interface connector from the unit.

Wait 30 to 60-minutes for the sensor heater to cool before removing any of the RSM chassis plates. The sensor heater assembly cover is hot to the touch during normal operation.

Using the vacuum cleaner and soft brush attachment, vacuum the exterior of the RSM chassis. Make sure that all louvers and vents are clear. Remove the top and side RSM chassis plates by removing the 18 button head machine screws from the unit. Set aside. Using the vacuum cleaner and soft brush attachment, vacuum the interior of the removed RSM chassis plates. Make sure that all louvers and vents are clear.

Using the vacuum cleaner and soft brush attachment, vacuum the interior components of the RSM assembly. Use the thin nozzle attachment, or small acid brush to reach places that cannot be reached with the soft brush vacuum attachment. Be careful not to damage internal wiring, terminal or soldered wire connections, oxygen sensor, or any other delicate components in the RSM.

Reassemble the RSM chassis, and return to on-line service.

4.1.3 Sensor Clean

The presence of certain gases will cause a build-up of chemical deposits on the sensor electrodes, and temporarily blind the sensor, or skew its electrochemical zero-reference point. Sensor clean mode is to be used if the Zirconia oxide sensor is exposed to gases that may be affecting its ability to measure oxygen accurately, or respond to significant step changes in oxygen concentration within specifications.

4.1.3.1 Tools

2-ea. 3/4" open-end wrenches • Maintenance gas – Instrument grade compressed or bottled air

4.1.3.2 Procedure

Remove the RSM from on-line service, and apply Nitrogen or Instrument grade compressed air (section 3.3). Allow the applied gas to sweep through the sampling system for a minimum 5 minutes, to clear the sampling lines of gases potentially harmful to the oxygen sensor. From the model 3100 analyzer, initiate the sensor clean routine (Refer to the model 3100 equipment manual).

When sensor clean is complete, perform system calibration, and validate the reading to a known test gas concentration (section 4.2.2.1). Re-calibrate if necessary, and return the RSM to on-line service.

4.1.4 Replace Oxygen Sensor

Model 3-LPM-N1-SS oxygen sensor replacement must be performed by a certified Neutronics factory repair technician. Please contact the Ntron Service department.

4.2 Troubleshooting

The model 3-LPM-N1-SS-Remote Sensor Module is a modular component of the model 3100 oxygen analyzer system that has no direct user operational interface. When trouble occurs during normal operation of the Model 3100/RSM system, the model 3100 offers several tools to aid in isolating the cause(s) of given symptoms.

As a starting point, the user may use the model 3100 front panel to enter into “View Active Faults” mode. The user may also view active faults and other useful information via the model 3100 Service Port. **The model 3100 analyzer manual** includes procedures for viewing system faults. In addition, it includes descriptions of faults, with indication of common causes.

4.2.1 Fault Codes

Fault codes 1, 4, 15, and 16 apply to RSM components and peripheral equipment directly. The sensor output signal, the sensor output connection, and the heater temperature are monitored in real-time by the model 3100, and faults are reported as they occur if readings fall outside of specified tolerances.

4.2.1.1 Fault Code 1 – Oven or Sensor warming up

The “Oven or Sensor warming up” fault indicates that the Oxygen Sensor is warming up after a fresh power up. The purpose of the alarm is to provide a control output to indicate that the Sensor has not yet reached its operating temperature, and the Model 3100 is not yet ready for in-service Oxygen measurement. When the Sensor reaches its operating temperature the fault clears, and the analyzer enters normal system operation as per its setup parameters. If the system is unexpectedly aborting RUN mode during normal operation, and fault code 1 appears, it may indicate that mains power to the RSM or model 3100 analyzer is being interrupted.

4.2.1.2 Fault Code 4 – Clean mode is active

The “Clean mode is active” mode indicates that the user has entered the sensor clean mode from the model 3100 analyzer control panel. This parameter allows the user to enable a sensor self-cleaning cycle if the oxygen sensor has been exposed to chemicals or gases that could affect its performance. During sensor clean mode, the 7-segment alphanumeric display will alternately show “CLE” and the temperature of the sensor heater in degrees centigrade.

4.2.1.3 Fault Code 15 – Bad user calibration

The “bad user calibration” fault indicates that the user has attempted to calibrate the model 3100 with what appears to be a faulty sensor. Possible causes of fault code 15 are: Incorrect or contaminated calibration gases, improper calibration procedure, or faulty sensor.

4.2.1.4 Fault Code 16 – Heater Failure

The “heater failure” fault indicates that during warm-up, the sensor heater is not reaching expected temperatures within configured time tolerances set at the factory. Possible causes of fault code-14 are: Sensor Heater hardware failure, failure in Sensor Heater Control interface, or Sensor Heater power supply voltage incorrect or missing.

Maintenance and Troubleshooting

4.2.2 Troubleshooting Common Problems with the RSM

4.2.2.1 Validating the Analyzer Reading

A good starting point when encountering problems with inaccurate or erratic oxygen measurement is by validating the reading to a known test gas source. With the model 3100 analyzer in Run mode, apply a **Certified Standard** grade bottled gas to the RSM with oxygen concentration within the analyzer's configured range. Wait for the reading on the analyzer 7-segment LED display to stabilize. Record the reading and match it against the oxygen concentration indicated on the test gas bottle certification tag.

4.2.2.2 Problem 1 – Display reads too high

Cause-1

Upset system condition indicates one of the following:

- Gas source contamination
- Gas delivery system integrity failure
- Insufficient time was given to allow a high concentration of oxygen in the sample gas to clear the sample line after startup, maintenance or calibration

Solution-1

- Ensure the in-service sample gas source supply is open, and gas is flowing through the sampling system
- Check gas delivery system for leaks and repair (tubing connections)
- Be certain to allow sufficient time for sample gases to purge out of the sample line when the model 3-LPM-N1-SS undergoes large step changes from high to low concentrations of oxygen

Cause-2

Improper calibration

Solution-2

If bump test reading is high, check calibration gases, verify that they are within specifications, and perform 2-point calibration (model 3100 equipment manual).

4.2.3 Problem 2 – Display reads too low

Cause-1

Improper calibration or sensor is failing

Solution-1

Check calibration gases, verify that they are within specifications, and perform 2-point calibration (model 3100 equipment manual). If the sensor successfully calibrates, but the reading drifts downward quickly, the sensor may be failing, the model 3100 analyzer and the RSM should be returned to the Neutronics factory for sensor replacement. Check the drift-rate by periodically performing a bump test. If the oxygen reading on a known gas source drifts downward of stated accuracy tolerance (Appendix B – Specifications) within a few weeks to a month, contact the Neutronics Ntron Service Department.

4.2.4 Problem 3 – Erratic or intermittent display

Cause-1

If line power has been temporarily interrupted, the analyzer will restart itself.

Solution-1

Provide the analyzer with an un-interruptible power source during critical measuring periods. It is also advisable to provide a power line conditioner in areas where the mains power may experience fluctuations outside of the listed specifications. It is also recommended to install a Lightning Protection Unit (LPU) on the line power when the instrument is to be used in an area where lightning may create a high power surge on the instrument, or induce noise into the power source.

Cause-2

Failure of an electronic component

Solution-2

In the event of a major component failure, we suggest that the device be returned to the manufacturer's facility for repairs. Major failures such as an electronics component replacement should only be attempted by a trained service technician.

5

CHAPTER 5 – APPENDICES

5.1 Appendix A – Spare Parts List

PART NUMBER	DESCRIPTION
5-06-4900-18-0	Operations Manual
C6-01-1000-73-0	RSM / Analyzer Interface Cable – 3 meter with connectors
C1-11-1220-03-0	VAC Fuses – 4A, 250 VAC, Slo-Blo
C4-05-1300-01-0	40-micron in-line sample filter
1-10-0000-01-0	Power Cord

5.2 Appendix B - Specifications

OXYGEN SENSOR	Rapid response Zirconium Oxide
MEASUREMENT RANGE	0.1 PPM–100% Oxygen
ACCURACY	± 2.0% of range @ calibrated temperature and pressure
RESPONSE TIME	T ₉₀ < 5 seconds
WARM UP TIME	20–30 minutes
HUMIDITY	0-95% non-condensing
OPERATING TEMPERATURE	32°–122° F (0°–50° C)
STORAGE TEMPERATURE	5°–140° F (-15°–60° C)
SAMPLING METHOD	Extractive, via continuous positive pressure from sample source
SAMPLE FLOW	1 LPM at 6 PSIG Sample Inlet Pressure
SAMPLE PRESSURE	6 to 60 PSIG regulated
POWER	90–264 VAC, 47–63Hz, Single Phase, 250 Watts
MECHANICAL	Length 9.22” (234mm) • Width 5.40” (137 mm) Height 6.12” (155.4mm)
WEIGHT	Less than 3 Lbs
WARRANTY	12-months from date of shipment under normal operating conditions

Specifications are subject to change without notice

5.3 APPENDIX C – Material Safety Data Sheet

1. Hazardous ingredients of solution

Oxygen sensor, Solid State Zirconium Oxide, Model ZrO2
Furnished by Neutronics Inc.

Address: 456 Creamery Way • Exton, PA USA19341

Telephone: 610-524-8800 • Fax: 610-524-8807 • Email: Info@NeutronicsInc.com

2. Hazardous ingredients of solution

NONE

3. Health hazard

Sensor operates at a high temperature. Direct contact will cause skin-burns.

4. Physical and Chemical Data

Yttrium stabilized Zirconium Oxide element with platinum electrodes. No information available. Contact Neutronics for more information if needed.

5. Unusual fire and/or explosion hazards

NONE

6. Health hazard data

No hazards are encountered during normal operation. Do not touch heated cell. Allow unit to cool down before servicing.

7. Emergency and First-aid procedures

Skin Contact: Sensor operates at a high temperature. If hot sensor is touched, seek immediate medical attention. Flush skin with cool water.

8. Handling

Protective measures during cell replacement

Allow a minimum 60-minutes for sensor to cool before removing the chassis cover. Do not remove sensor from analyzer while the instrument is powered, or while the sensor is still hot.

Note The above data is based on MSDS provided by the manufacturers of components and by tests conducted by Neutronics. Neutronics believes that this information to be accurate and reliable. This information is supplied as reference only. Neutronics disclaims any liability for damage or injury which results from the use of the data and nothing contained therein shall constitute a guarantee, warranty, or merchantability or representation by Neutronics Inc. with respect to the data, the product described, or their use for any specific purpose, even if that purpose is known to Neutronics Inc.

Appendices

5.4 APPENDIX D – Warranty

Neutronics warrants to the original purchaser, that the Model 3-LPM-N1-SS Oxygen analyzer is free from defects in material and workmanship for a period of one (1) year from the date of shipment from Neutronics or from one of Neutronics' authorized dealers. Our liability will be limited to the repair or replacement, at our factory, of parts found to be defective within the warranty period, as determined by Neutronics. The parts will be repaired or replaced free of charge if shipped prepaid to the factory in the original shipping carton. This warranty is void if the product has been subject to misuse or abuse, including but not limited to: exposure to water, humidity, temperature, shock or pressure outside of the listed specifications, or has not been operated or installed in accordance with operating and maintenance instructions, for repairs which were not performed by Neutronics or by one of its authorized dealers, or if the identifying markings on the product label have been altered or removed.

The seller assumes no liability for consequential damages of any kind, and the buyer, by acceptance through purchase of this product, will assume all liability for the consequences of its use or misuse by the buyer, his employees, or others.

Neutronics reserves the right to use any materials in the manufacture, repair or service of the products and to modify the design as deemed suitable, in so far as these materials or modifications maintain the stated warranty.

It is the sole responsibility of the buyer / user to determine if this product is suitable for the intended application.

THESE WARRANTIES ARE EXCLUSIVE AND IN LIEU OF ALL OTHER WARRANTIES, EXPRESSED, OR IMPLIED INCLUDING WARRANTY OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE.

Intended Use for the Model 3-LPM-N1-SS

The model 3-LPM-N1-SS Oxygen analyzer was designed to provide the trained operator with useful information relating to the concentration of Oxygen. This information may be used in process control or to minimize possible hazardous conditions, which may be present in various processes. Before implementation, the user must fully understand the operation and limitations of this instrument as well as the application for its use. The responsibility for the proper application, operation, installation, and maintenance of the model 3-LPM-N1-SS Oxygen analyzer is the sole obligation of the trained operator. The purchaser is required to ensure operators are properly trained in the use of this unit as well as in the possible hazards associated with its use or with the intended application. The purchaser must ensure that all of the proper warnings, labels, instruction manuals, lock outs, redundant components, hazard analysis, and system validation have been completed and provided to the trained operator before implementation of the model 3-LPM-N1-SS instrument.